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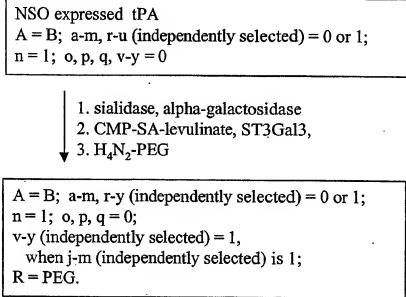


FIG. 40I

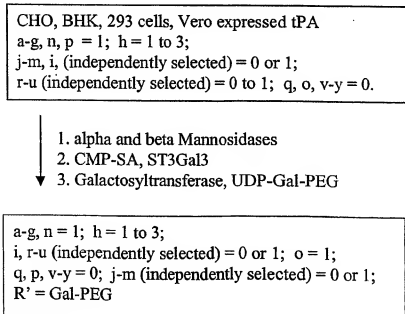


FIG. 40J

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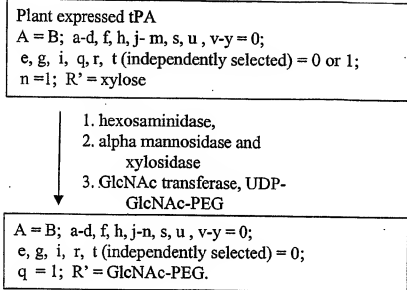


FIG. 40K

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CHO, BHK, 293 cells, Vero expressed TNK tPA
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.



1. Sialidase
2. CMP-SA-PEG (16 mol eq),
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 1,
when j-m (independently selected) is 1;
R = PEG.

FIG. 40M

CHO, BHK, 293 cells, Vero expressed TNK tPA
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.



1. Sialidase
2. CMP-SA-PEG (1.2 mol eq),
ST3Gal3
3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 40N

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NSO expressed TNK tPA

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0;

Sia (independently selected) = Sia or Gal.

- ↓
1. Sialidase and α -galactosidase
 2. Galactosyltransferase, UDP-Gal
 3. CMP-SA-PEG, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;

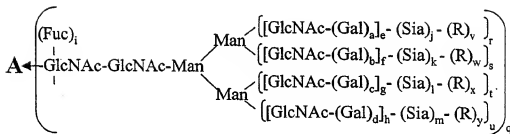
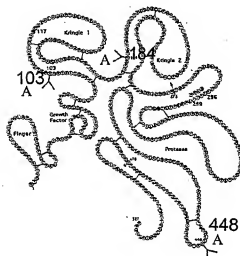
e-h = 1; v-y (independently selected) = 1,

when j-m (independently selected) is 1;

R = PEG.

FIG. 400

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer.

FIG. 40P

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CHO, BHK, 293 cells, Vero expressed TNK tPA
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG (16 mol eq),
ST3Gal3
 3. CMP-SA, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 40Q

CHO, BHK, 293 cells, Vero expressed TNK tPA
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-levulinate, ST3Gal3,
buffer, salt
 2. H₄N₂-PEG

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 40R

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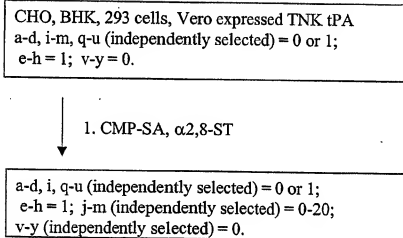


FIG. 40S

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Insect cell expressed TNK tPA

a-d, f, h, j-m, s, u, v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1.



1. GNT's 1,2,4,5, UDP-GlcNAc

2. Galactosyltransferase, UDP-Gal-PEG

a-i, q-u (independently selected) = 0 or 1;

j-m = 0; v-y (independently selected) = 1,

when e-h (independently selected) is 1;

R = PEG.

FIG. 40U

Yeast expressed TNK tPA

a-m = 0; q-y (independently selected) = 0 to 1; p = 1;

R (branched or linear) = Man, oligomannose.



1. Endoglycanase

2. Galactosyltransferase, UDP-Gal-PEG

a-m, p-y = 0; n (independently selected) = 0 or 1;

R' = -Gal-PEG.

FIG. 40V

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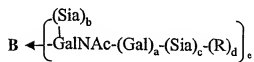
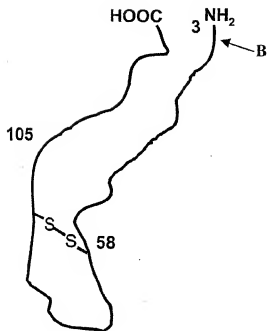
CHO, BHK, 293 cells, Vero expressed TNK tPA
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-linker-Gal-UDP,
ST3Gal3
 2. Galactosyltransferase, anti-TNF
IG chimera produced in CHO.

a-m, r-u (independently selected) = 0 or 1; p, q = 1;
n = 0; v-y (independently selected) = 0 or 1;
R = linker-anti-TNF IG chimera protein.

FIG. 40W

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a-c, e (independently selected) = 0 or 1;
 d = 0;
 R = modifying group, mannose, oligo-
 mannose.

FIG. 41A

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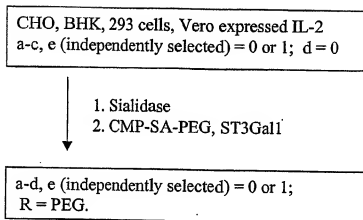


FIG. 41B

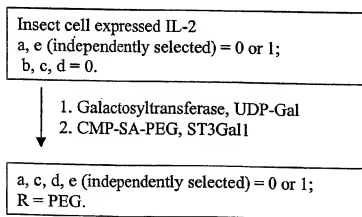


FIG. 41C

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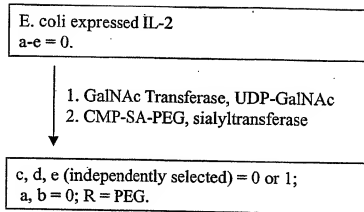


FIG. 41D

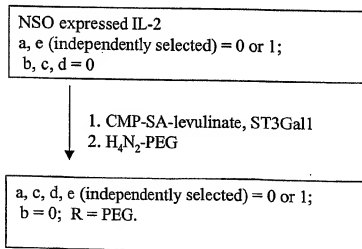


FIG. 41E

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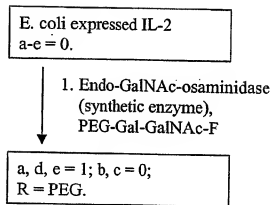


FIG. 41F

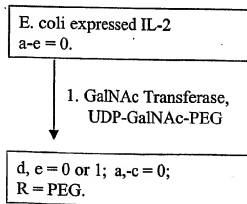
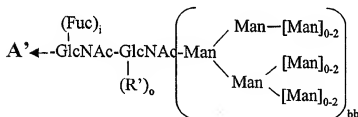
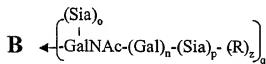
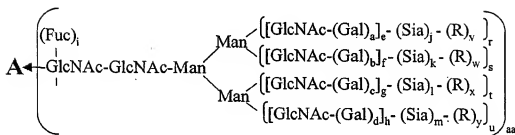


FIG. 41G

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2 peptides
 A and A' - N-linked sites
 B - O-linked sites



Alternate structure
 for some N-linked
 structures of A.

a-d, i, n-u (independently selected) = 0 or 1.
 aa, bb (independently selected) = 0 or 1.
 e-h (independently selected) = 0 to 6.
 j-m (independently selected) = 0 to 20.
 v-z = 0; R = polymer, glycoconjugate.

FIG. 42A

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CHO, BHK, 293s cells, Vero, MDCK, HEKC expressed
Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected) = 0 or 1;

v-z = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG, ST3Gal3

e-h = 1 to 4;

aa, bb, a-d, i, n, q-u (independently selected) = 0 or 1;

o, p, z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42B

CHO, BHK, 293S cells, Vero, MDCK, 293S, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected) = 0 or 1;

v-z = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG, ST3Gal3
 3. ST3Gal1, CMP-SA

e-h = 1 to 4;

aa, bb, a-d, i, n, p-u (independently selected) = 0 or 1;

o, z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42C

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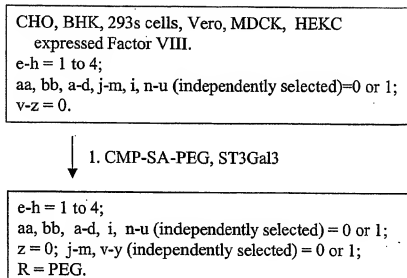


FIG. 42D

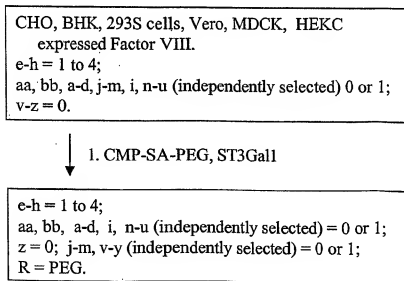


FIG. 42E

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CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, a-d, j-m, i, n-u (independently selected)=0 or 1;
v-z = 0.



1. CMP-SA-PEG, α 2,8-ST

e-h = 1 to 4;

aa, bb, a-d, i, n-y (independently selected) = 0 or 1;

z = 0; j-m (independently selected) = 0 to 2;

v-y (independently selected) = 1,

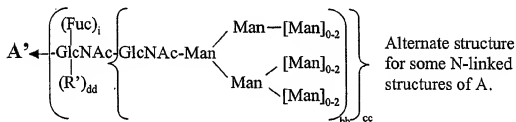
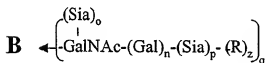
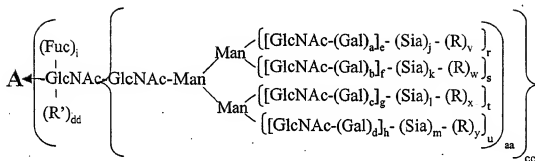
when j-m (independently selected) is 2;

R = PEG.

FIG. 42F

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2 peptides

A or A' - N-linked sites**B** - O-linked sites

a-d, i, n-u, (independently selected) = 0 or 1.

aa, bb, cc, dd (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 20.

v-z = 0;

R = modifying group, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 42G

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CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

- ↓
1. CMP-SA-levulinate, ST3Gal3,
 2. H_4N_2 -PEG

e-h = 1 to 4;

aa, bb, cc, a-d, i, n-u (independently selected) = 0 or 1;

dd, z = 0; j-m, v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 42H

CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;

dd, v-z = 0.

- ↓
1. endo-H
 2. galactosyltransferase, UDP-Gal-PEG

e-h = 1 to 4;

aa, bb, dd, a-d, i, j-u (independently selected) = 0 or 1;

cc, v-z = 0; R' = -Gal-PEG.

FIG. 42I

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CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;
dd, v-z = 0.

- ↓
1. ST3Gal3, CMP-SA
 2. endo-H
 3. galactosyltransferase, UDP-Gal-PEG

e-h = 1 to 4;

aa, bb, dd, a-d, i, j-u (independently selected) = 0 or 1;
cc, v-z = 0; R' = -Gal-PEG.

FIG. 42J

CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;
dd, v-z = 0.

- ↓
1. mannosidases
 2. GNT 1 & 2, UDP-GlcNAc
 3. galactosyltransferase, UDP-Gal-PEG

e-h = 1 to 4;

aa, a-d, i, j-y (independently selected) = 0 or 1;
bb, cc, dd, z = 0; R = PEG.

FIG. 42K

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CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;
dd, v-z = 0.

- ↓
1. mannosidases
 2. GNT-1, 2, 4 & 5; UDP-GlcNAc
 3. galactosyltransferase, UDP-Gal
 4. ST3Gal3, CMP-SA

e-h = 1 to 4;

aa, bb, cc, a-d, i, j-q (independently selected) = 0 or 1;
dd, v-z = 0.

FIG. 42L

CHO, BHK, 293S cells, Vero, MDCK, HEKC
expressed Factor VIII.

e-h = 1 to 4;

aa, bb, cc, a-d, j-m, i, n-u (independently selected) = 0 or 1;
dd, v-z = 0.

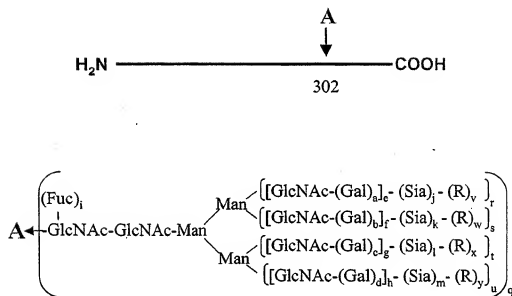
- ↓
1. mannosidases
 2. GNT-1, UDP-GlcNAc-PEG

e-h = 0 to 4;

aa, a-d, i, j-y (independently selected) = 0 or 1;
bb, cc, dd, z = 0.

FIG. 42M

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer.

FIG. 43A

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CHO, BHK, 293 cells, Vero expressed Urokinase.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.



1. Sialidase
2. CMP-SA-PEG (16 mol eq),
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 1,
when j-m (independently selected) is 1;
R = PEG.

FIG. 43B

CHO, BHK, 293 cells, Vero expressed Urokinase.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.



1. Sialidase
2. CMP-SA-PEG (1.2 mol eq),
ST3Gal3
3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 43C

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CHO, BHK, 293 cells, Vero expressed Urokinase.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG (16 mol eq),
ST3Gal3
 3. CMP-SA, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 43D

CHO, BHK, 293 cells, Vero expressed Urokinase.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-levulinate, ST3Gal3,
buffer, salt
 2. H₄N₂-PEG

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 43E

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CHO, BHK, 293 cells, Vero expressed Urokinase.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

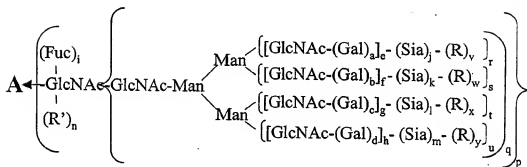
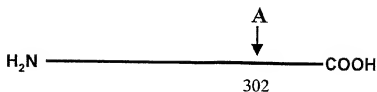


1. CMP-SA, α 2,8-ST

a-d, i, q-u (independently selected) = 0 or 1;
e-h = 1;
j-m (independently selected) = 0-20;
v-y (independently selected) = 0.

FIG. 43F

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a-d, i, n, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,
glycoconjugate.

FIG. 43G

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Insect cell expressed Urokinase.

a-d, f, h, j-n, s, u, v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1.



1. GNT's 1,2,4,5, UDP-GlcNAc

2. Galactosyltransferase, UDP-Gal-PEG

a-i, q-u (independently selected) = 0 or 1;

j-n = 0; v-y (independently selected) = 1,

when e-h (independently selected) is 1;

R = PEG.

FIG. 43H

Yeast expressed Urokinase.

a-n = 0;

q-y (independently selected) = 0 to 1;

p = 1; R (branched or linear) = Man, oligomannose.



1. Endoglycanase

2. Galactosyltransferase, UDP-Gal

3. CMP-SA-PEG, ST3Gal3

a-m, p-y = 0; n (independently selected) = 0 or 1;

R' = -Gal-Sia-PEG.

FIG. 43I

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CHO, BHK, 293 cells, Vero expressed Urokinase.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; n, v-y = 0.

- ↓
1. CMP-SA-linker-SA-CMP, ST3Gal3
 2. ST3Gal1, desialylated Urokinase produced in CHO.
 - ↓ 3. CMP-SA, ST3Gal3, ST3Gal1

a-m, q-u (independently selected) = 0 or 1;

p = 1; n = 0;

v-y (independently selected) = 0 or 1;

R = linker-Urokinase.

FIG. 43J

Isolated Urokinase.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; v-y = 0; n = 0;

Sia (independently selected) = Sia or SO₄;

Gal (independently selected) = Gal or GalNAc;

GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc.

- ↓
1. sulfohydrolase
 2. CMP-SA-PEG, sialyltransferase

a-d, i-m, q-u (independently selected) = 0 or 1;

n = 0; e-h = 1; Sia = Sia;

Gal (independently selected) = Gal or GalNAc;

GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc.

v-y (independently selected) = 0 or 1;

R = PEG.

FIG. 43K

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Isolated Urokinase.

a-d, i-m, q-u (independently selected) = 0 or 1;

e-h = 1; n = 0; v-y = 0;

Sia (independently selected) = Sia or SO₄;

Gal (independently selected) = Gal or GalNAc;

GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc.



1. sulfohydrolase, hexosaminidase

2. UDP-Gal-PEG, galactosyltransferase

a-d, i, q-u (independently selected) = 0 or 1;

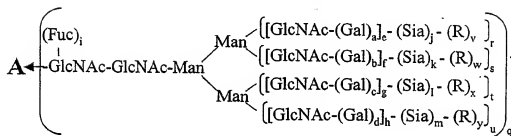
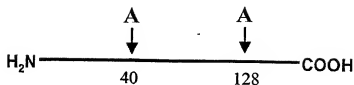
e-h = 1; j-n = 0; Gal (independently selected) = Gal;

GlcNAc (independently selected) = GlcNAc or GlcNAc-Fuc;

v-y (independently selected) = 0 or 1; R = PEG.

FIG. 43L

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = polymer, glycoconjugate.

FIG. 44A

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CHO, BHK, 293 cells, Vero expressed DNase I.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG (16 mol eq),
ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1;
v-y (independently selected) = 1,
when j-m (independently selected) is 1;
R = PEG.

FIG. 44B

CHO, BHK, 293 cells, Vero expressed DNase I.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. Sialidase
 2. CMP-SA-PEG (1.2 mol eq), ST3Gal3
 3. CMP-SA (16 mol eq), ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 44C

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CHO, BHK, 293 cells, Vero expressed DNase I.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.



1. Sialidase
2. CMP-SA-PEG (16 mol eq), ST3Gal3
3. CMP-SA, ST3Gal3

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 44D

CHO, BHK, 293 cells, Vero expressed DNase I.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.



1. CMP-SA-levulinate, ST3Gal3,
buffer, salt
2. H₄N₂-PEG

a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y (independently selected) = 0 or 1;
R = PEG.

FIG. 44E

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CHO, BHK, 293 cells, Vero expressed DNase I.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

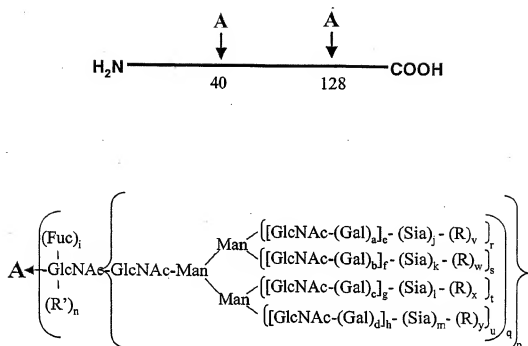


1. CMP-SA, α 2,8-ST

a-d, i, q-u (independently selected) = 0 or 1;
e-h = 1;
j-m (independently selected) = 0-20;
v-y (independently selected) = 0.

FIG. 44F

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a-d, i, n, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,

glycoconjugate.

FIG. 44G

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Insect cell expressed DNase I.

a-d, f, h, j-n, s, u, v-y = 0;

e, g, i, q, r, t (independently selected) = 0 or 1.



1. GNT's 1,2,4,5, UDP-GlcNAc

2. Galactosyltransferase, UDP-Gal-PEG

a-i, q-u (independently selected) = 0 or 1; j-n = 0;

v-y (independently selected) = 1,

when e-h (independently selected) is 1;

R = PEG.

FIG. 44H

Yeast expressed DNase I.

a-n = 0;

q-y (independently selected) = 0 to 1;

p = 1; R (branched or linear) = Man, oligomannose.



1. Endoglycanase

2. Galactosyltransferase, UDP-Gal

3. CMP-SA-PEG, ST3Gal3

a-n, p-y = 0; n (independently selected) = 0 or 1;

R' = -Gal-Sia-PEG.

FIG. 44I

198/498

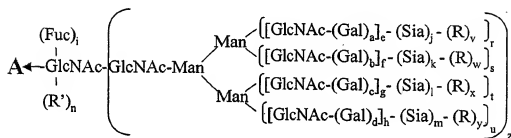
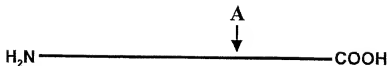
CHO, BHK, 293 cells, Vero expressed DNase I.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; n, v-y = 0.

- ↓
1. CMP-SA-linker-SA-CMP, ST3Gal3
 2. ST3Gal1, desialylated alpha-1-Proteinase inhibitor.
 3. CMP-SA, ST3Gal3, ST3Gal1

a-m, q-u (independently selected) = 0 or 1;
p = 1; n = 0;
v-y (independently selected) = 0 or 1;
R = linker- alpha-1-Proteinase inhibitor.

FIG. 44J

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a-d, i, r-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,
glycoconjugate.

FIG. 45A

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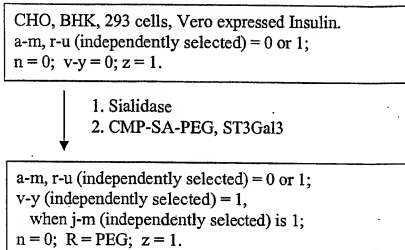


FIG. 45B

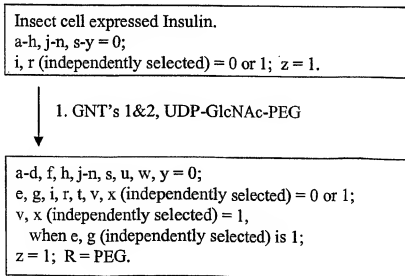


FIG. 45C

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Yeast expressed Insulin.

a-n = 0; r-y (independently selected) = 0 to 1;

z = 1;

R (branched or linear) = Man, oligomannose or polysaccharide.



1. Endo-H

2. Galactosyltransferase, UDP-Gal-PEG

a-m, r-z = 0; n = 1; R' = -Gal-PEG.

FIG. 45D

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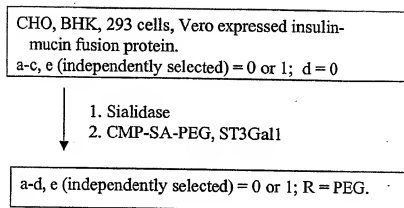


FIG. 45F

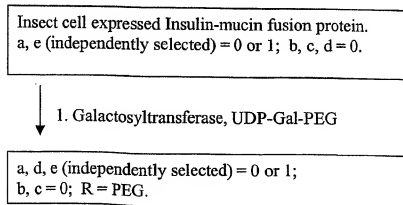


FIG. 45G

204/498

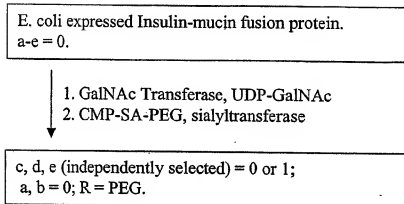
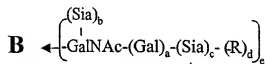
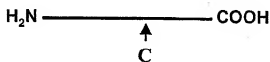
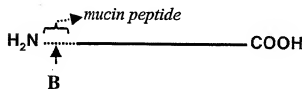
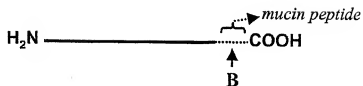


FIG. 45H

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a-c, e (independently selected) = 0 or 1;
 d = 0; R = modifying group, mannose,
 oligo-mannose.

FIG. 45I

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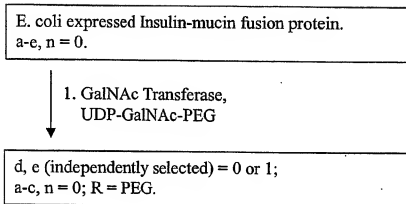


FIG. 45J

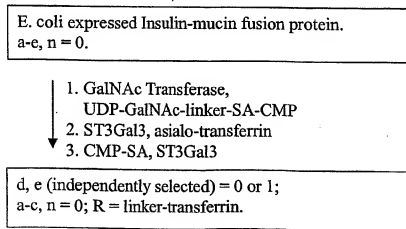


FIG. 45K

207/498

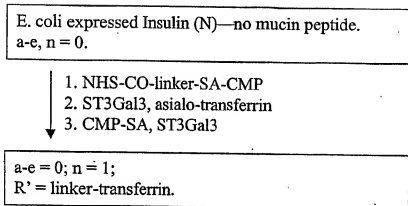
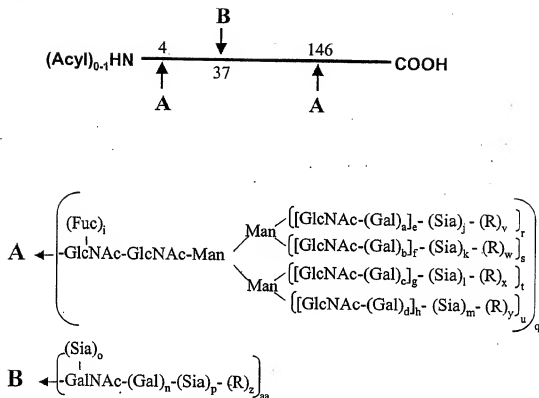


FIG. 45L

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a-d, i, n-u, aa (independently selected) = 0 or 1.
 e-h (independently selected) = 0 to 6.
 j-m (independently selected) = 0 to 100.
 v-y = 0; R = polymer, glycoconjugate.

FIG. 46A

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CHO, BHK, 293 cells, Vero expressed M-antigen.
a-d, i-m, o-u, aa (independently selected) = 0 or 1;
n, e-h = 1; v-z = 0.

- ↓
1. Sialidase
 2. CMP-SA-linker-lipid-A,
ST3Gal3

a-d, i-m, q-u, aa (independently selected) = 0 or 1;
o, p, z = 0; n, e-h = 1;
v-y (independently selected) = 1,
when j-m (independently selected) is 1;
R = linker-lipid-A.

FIG. 46B

CHO, BHK, 293 cells, Vero expressed M-antigen.
a-d, i-m, o-u, aa (independently selected) = 0 or 1;
n, e-h = 1; v-z = 0.

- ↓
1. sialidase
 2. CMP-SA-linker-tetanus toxin, ST3Gal1
 3. CMP-SA, ST3Gal3

a-d, i-m, p-u, z, aa (independently selected) = 0 or 1;
o, v-y = 0; n, e-h = 1; R = tetanus toxin.

FIG. 46C

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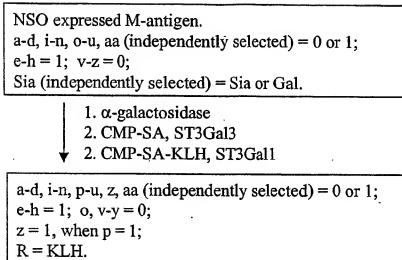


FIG. 46D

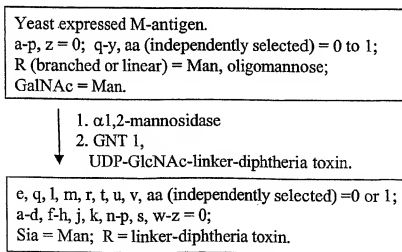


FIG. 46E

211/498

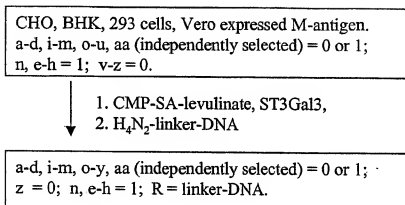


FIG. 46F

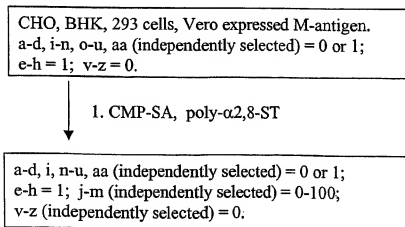
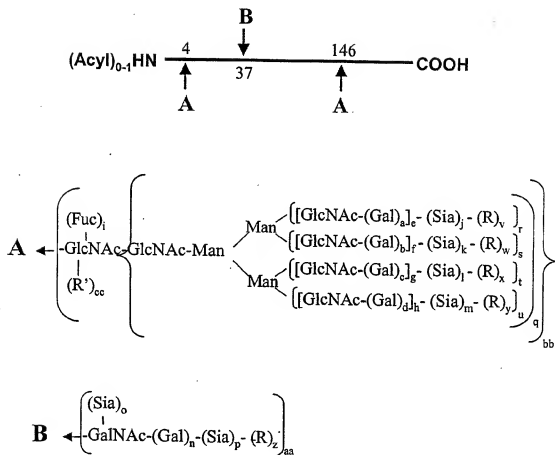


FIG. 46G

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a-d, i, n, q-u, aa, bb, (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-p (independently selected) = 0 to 100.

Cc, v-y = 0;

R = modifying group, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 46H

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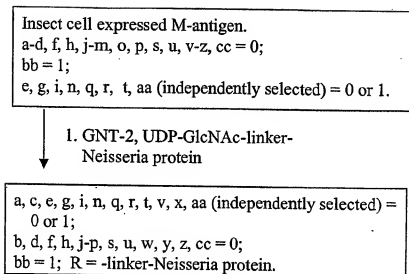


FIG. 46I

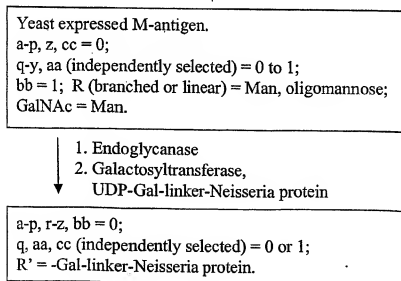


FIG. 46J

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Yeast expressed M-antigen.

a-p, z, cc = 0;

q-y, aa (independently selected) = 0 to 1; bb = 1;

R (branched or linear) = Man, oligomannose;

GalNAc = Man.

1. mannosidases

2. GNT 1 & 2, UDP-GlcNAc

3. UDP-Gal, Galactosyltransferase,

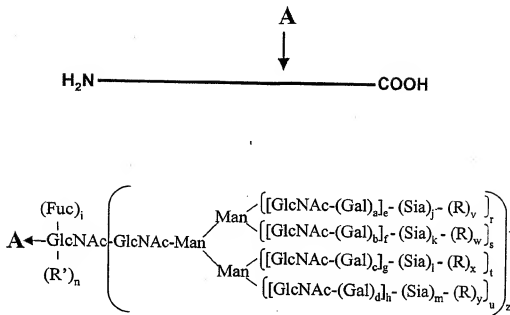
4. CMP-SA, sialyltransferase

a, c, e, g, j, l, q, r, t, aa (independently selected) = 0 or 1;

b, d, f, h, k, m-p, s, u-z, cc = 0; bb = 1.

FIG. 46K

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a-d, i, r-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group,
glycoconjugate.

FIG. 47A

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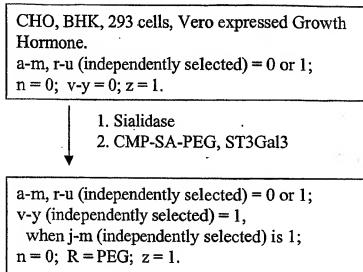


FIG. 47B

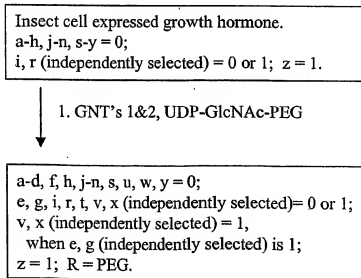


FIG. 47C

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Yeast expressed growth hormone.

a-n = 0; r-y (independently selected) = 0 to 1;

z = 1;

R (branched or linear) = Man, oligomannose or polysaccharide.

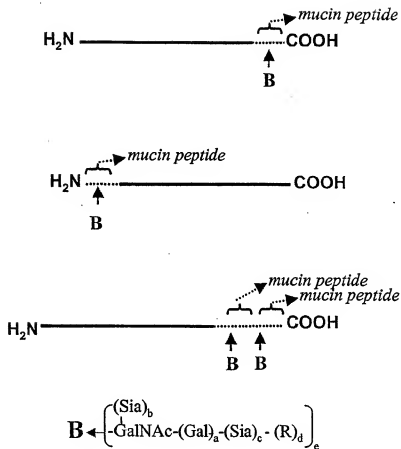
1. Endo-H

2. Galactosyltransferase, UDP-Gal-PEG

a-m, r-z = 0; n = 1; R' = -Gal-PEG.

FIG. 47D

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a-c, e (independently selected) = 0 or 1;

d = 0;

R = modifying group, mannose, oligo-mannose.

FIG. 47E

219/498

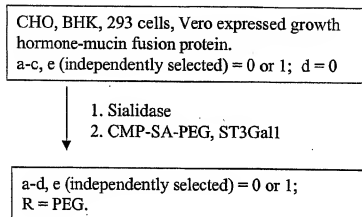


FIG. 47F

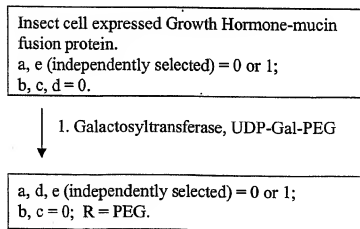


FIG. 47G

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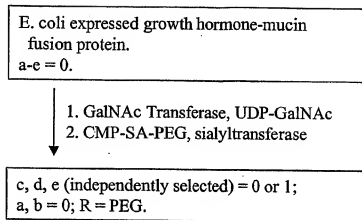


FIG. 47H

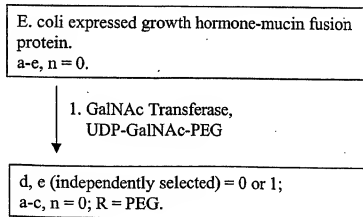


FIG. 47I

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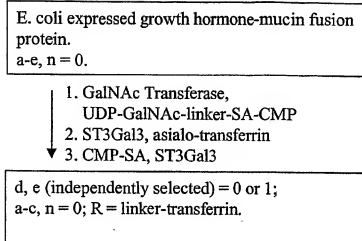


FIG. 47J

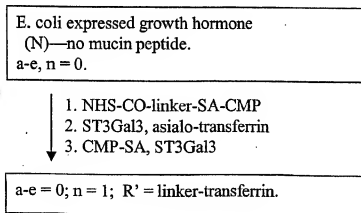
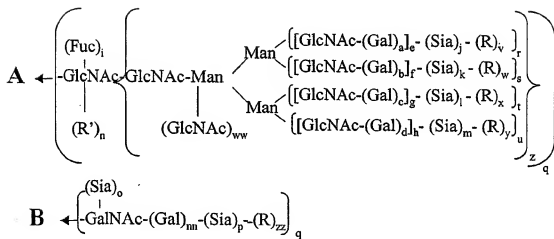
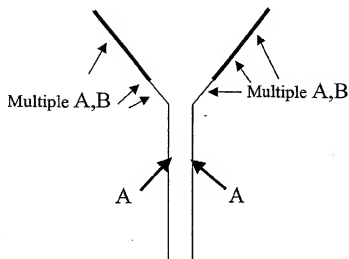


FIG. 47K

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a-d, i-m, q-u, w, z, nn, ww, zz (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

n, v-y = 0;

R = modifying group, mannose, oligo-mannose;

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 48A

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CHO, BHK, 293 cells, Vero or transgenic animals
expressed TNF Receptor IgG Fusion.

a-m, o-u, aa (independently selected) = 0 or 1;
n = 1; v-z = 0.

- ↓
1. CMP-SA, ST3Gal1
 2. galactosyltransferase, UPD-Gal
 3. CMP-SA-PEG, ST3Gal3

a-m, o-u, v-y, aa (independently selected) = 0 or 1;
n = 1; z = 0; R = PEG.

FIG. 48B

CHO, BHK, 293 cells, Vero expressed
TNF Receptor IgG Fusion.

a-m, o-u, aa (independently selected) = 0 or 1;
n = 1; v-z = 0.

- ↓
1. sialidase
 2. CMP-SA-PEG, ST3Gal1

a-i, p-u, z, aa (independently selected) = 0 or 1;
n = 1; o, j-m, v-y = 0; R = PEG.

FIG. 48C

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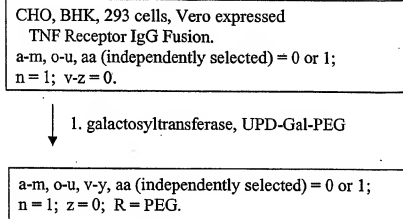


FIG. 48D

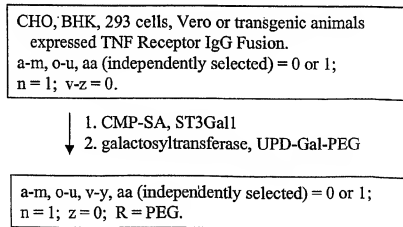


FIG. 48E

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CHO, BHK, 293 cells, Vero or transgenic animals
expressed TNF Receptor IgG Fusion.

a-m, o-u, aa (independently selected) = 0 or 1;
n = 1; v-z = 0.

- ↓
1. CMP-SA-levulinate, ST3Gal1
2. H₄N₂-PEG

a-m, o-u, v-y, aa (independently selected) = 0 or 1;
n = 1; z = 0; R = PEG.

FIG. 48F

CHO, BHK, 293 cells, Vero expressed
TNF Receptor IgG Fusion.

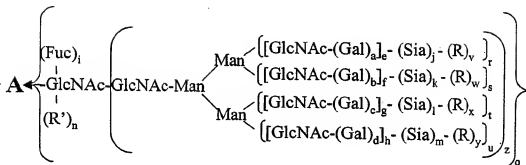
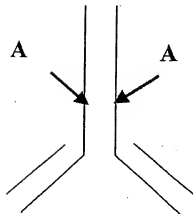
a-m, o-u, aa (independently selected) = 0 or 1;
n = 1; v-z = 0.

- ↓
1. CMP-SA-PEG, α 2,8-ST

a-i, o, q-u, v-z, aa (independently selected) = 0 or 1;
n = 1; j-m, p (independently selected) = 0 to 2;
v-z (independently selected) = 1,
when j-m, p (independently selected) is 2;
R = PEG.

FIG. 48G

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a-d, i, l, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-k (independently selected) = 0 or 1.

M = 0 to 20.

n, v-y = 0; z = 0 or 1;

R = polymer, toxin, radioisotope-complex, drug, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 49A

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CHO, BHK, 293 cells, Vero expressed Herceptin.
 a, c, i (independently selected) = 0 or 1;
 e, g, r, t = 1; b, d, f, h, j-m, n, s, u-y = 0;
 q, z = 1.

- ↓
1. galactosyltransferase, UPD-Gal
 2. CMP-SA-toxin, ST3Gal3

a, c, i, j, l (independently selected) = 0 or 1;
 e, g, r, t = 1; R = toxin;
 f, h, k, m, n, s, u-y = 0; q, z = 1;
 v-y (independently selected) = 51,
 when j, l (independently selected) is 1.

FIG. 49B

CHO, BHK, 293 cells, Vero or fungal expressed Herceptin.
 a, c, i (independently selected) = 0 or 1;
 e, g, r, t = 1; b, d, f, h, j-m, n, s, u-y = 0;
 q, z = 1.

- ↓
1. galactosyltransferase,
UPD-Gal-Toxin

a, c, i (independently selected) = 0 or 1;
 e, g, r, t = 1; f, h, j-m, n, s, u-y = 0;
 q, z = 1; v-y (independently selected) = 1,
 when a, c (independently selected) is 1;
 R = toxin.

FIG. 49C

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Fungi expressed Herceptin.

e, g, i, r, t (independently selected) = 0 or 1;

a-d, f, h, j-m, n, s, u-y = 0; q, z = 1.

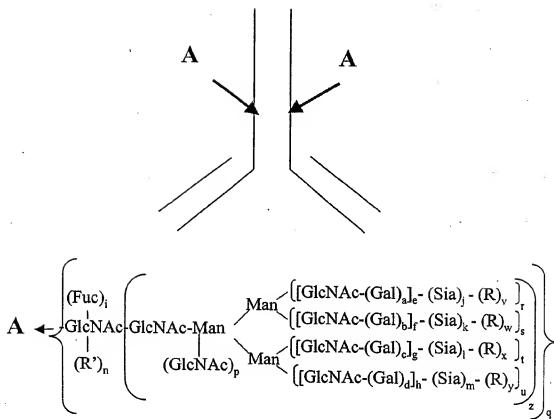
- ↓
1. Endo-H
 2. Galactosyltransferase, UDP-Gal
 - 3.. CMP-SA-radioisotope complex, ST3Gal3

a-m, r-z = 0; q, n = 1;

R' = -Gal-Sia-radioisotope complex.

FIG. 49D

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a-d, i, p-u, (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1;

R = polymer, toxin, radioisotope-complex, drug, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 50A

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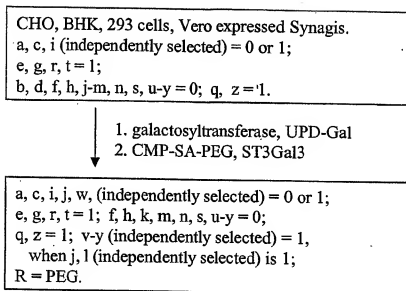


FIG. 50B

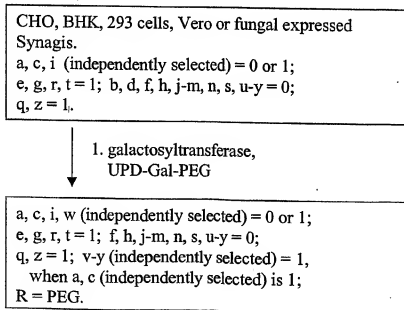


FIG. 50C

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Fungi expressed Synagis.

e, g, i, r, t (independently selected) = 0 or 1;

a-d, f, h, j-m, n, s, u-y = 0; q, z = 1.

1. Endo-H

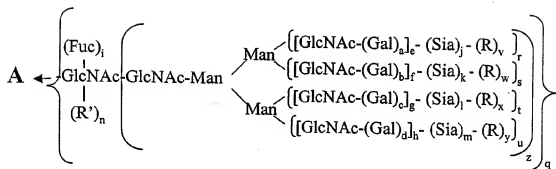
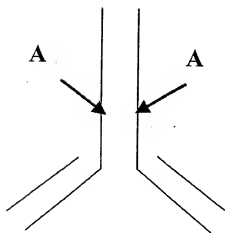
2. Galactosyltransferase, UDP-Gal

↓ 3.. CMP-SA-PEG, ST3Gal3

a-m, r-z= 0; q, n = 1; R' = -Gal-Sia-PEG.

FIG. 50D

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a-d, i, q-u, w (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 20.

n, v-y = 0; z = 0 or 1;

R = polymer, toxin, radioisotope-complex, drug, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 51A

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CHO, BHK, 293 cells, Vero expressed Remicade.
 a, c, i (independently selected) = 0 or 1;
 e, g, r, t = 1; b, d, f, h, j-m, n, s, u-y = 0;
 q, z = 1.

- ↓
1. galactosyltransferase, UPD-Gal
 2. CMP-SA-PEG, ST3Gal3

a, c, i, j, l (independently selected) = 0 or 1;
 e, g, r, t = 1; f, h, k, m, n, s, u-y = 0;
 q, z = 1; v-y (independently selected) = 1,
 when j, l (independently selected) is 1;
 R = PEG.

FIG. 51B

CHO, BHK, 293 cells, Vero or fungal expressed
 Remicade.
 a, c, i (independently selected) = 0 or 1;
 e, g, r, t = 1; b, d, f, h, j-m, n, s, u-y = 0;
 q, z = 1.

- ↓
1. galactosyltransferase,
 UPD-Gal-PEG

a, c, i (independently selected) = 0 or 1;
 e, g, r, t = 1; f, h, j-m, n, s, u-y = 0;
 q, z = 1; v-y (independently selected) = 1,
 when a, c (independently selected) is 1;
 R = PEG.

FIG. 51C

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Fungi expressed Remicade.

e, g, i, r, t (independently selected) = 0 or 1;

a-d, f, h, j-m, n, s, u-y = 0; q, z = 1.

- ↓
1. Endo-H
 2. Galactosyltransferase, UDP-Gal
 - 3.. CMP-SA-radioisotope complex, ST3Gal3

a-m, r-z = 0; q, n = 1;

R' = -Gal-Sia-radioisotope complex.

FIG. 51D

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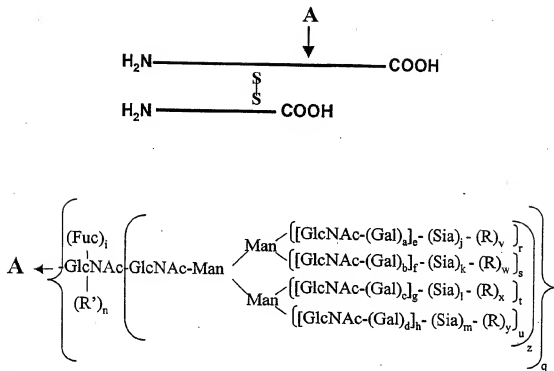


FIG. 52A

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CHO, BHK, 293 cells, Vero expressed Reopro.
a-m, r-u (independently selected) = 0 or 1;
n = 0; v-y = 0; z = 1.



1. Sialidase
2. CMP-SA-PEG, ST3Gal3

a-m, r-u (independently selected) = 0 or 1;
v-y (independently selected) = 1,
when j-m (independently selected) is 1;
n = 0; R = PEG; z = 1.

FIG. 52B

Insect cell expressed Reopro.
a-h, j-n, s-y = 0; i, r (independently selected) = 0 or 1;
z = 1.



1. GNT's 1&2, UDP-GlcNAc-PEG

a-d, f, h, j-n, s, u, w, y = 0;
e, g, i, r, t, v, x (independently selected) = 0 or 1;
v, x (independently selected) = 1,
when e, g (independently selected) is 1;
z = 1; R = PEG.

FIG. 52C

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Yeast expressed Reopro.

a-n = 0; r-y (independently selected) = 0 to 1;

z = 1;

R (branched or linear) = Man, oligomannose or polysaccharide.

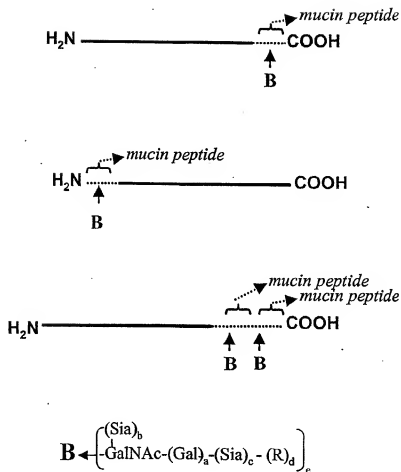
1. Endo-H

2. Galactosyltransferase, UDP-Gal-PEG

a-m, r-z= 0; n = 1; R' = -Gal-PEG.

FIG. 52D

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a-c, e (independently selected) = 0 or 1;
 d = 0; R = polymer

FIG. 52E

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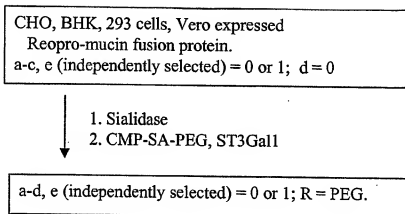


FIG. 52F

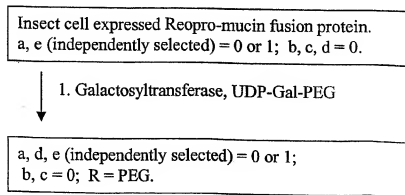


FIG. 52G

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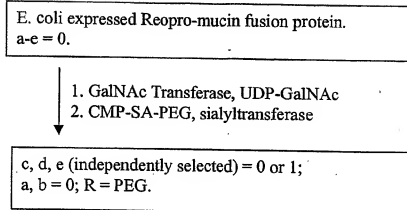


FIG. 52H

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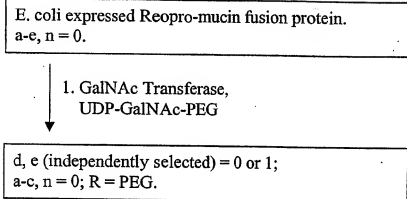


FIG. 52J

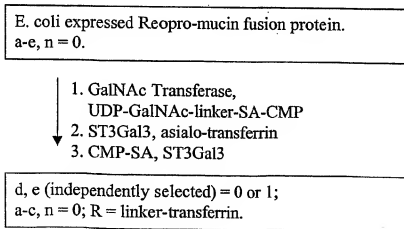


FIG. 52K

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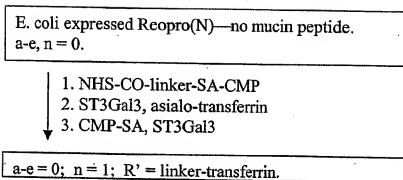
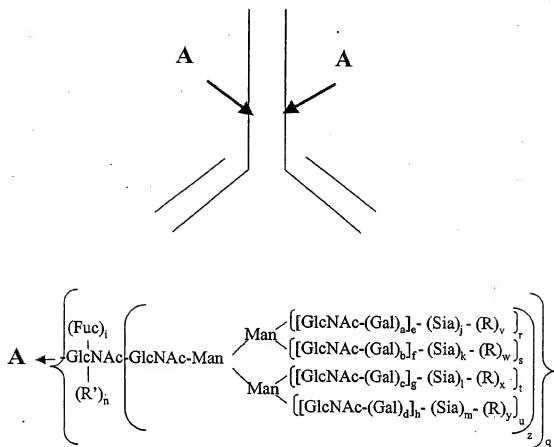


FIG. 52L

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1; R = polymer, toxin, radioisotope-complex, drug, glycoconjugate.

R' = H, sugar, glycoconjugate.

z

FIG. 53A

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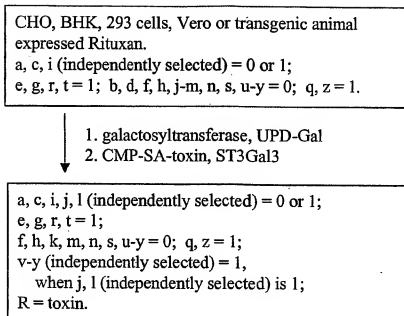


FIG. 53B

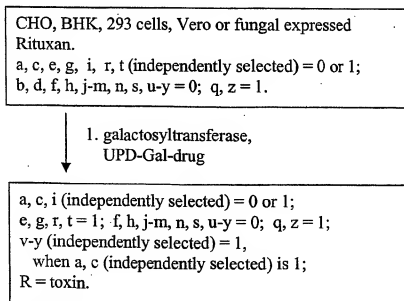


FIG. 53C

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Fungi expressed Rituxan.

e, g, i, r, t (independently selected) = 0 or 1;

a-d, f, h, j-m, n, s, u-y = 0; q, z = 1.

1. Endo-H

2. Galactosyltransferase, UDP-Gal

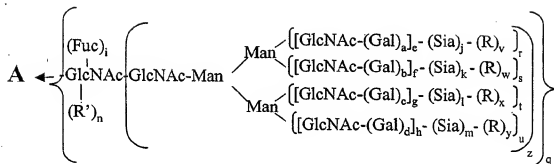
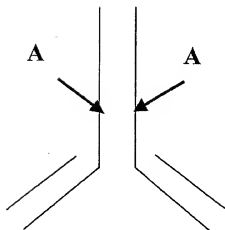
↓ 3. CMP-SA-radioisotope complex, ST3Gal3

a-m, r-z = 0; q, n = 1;

R' = -Gal-Sia-radioisotope complex.

FIG. 53D

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 or 1.

n, v-y = 0; z = 0 or 1;

R = polymer, toxin, radioisotope-complex, drug,
glycoconjugate, mannose, oligo-mannose.

R' = H, glycosyl residue, modifying group, glycoconjugate.

FIG. 53E

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CHO, BHK, 293 cells, Vero or transgenic animal
expressed Rituxan.

a, c, i (independently selected) = 0 or 1;
e, g, r, t = 1; b, d, f, h, j-m, n, s, u-y = 0;
q, z = 1.



1. galactosyltransferase, UPD-Gal
2. CMP-SA-PEG, ST3Gal3

a, c, i, j, l (independently selected) = 0 or 1;
e, g, r, t = 1; f, h, k, m, n, s, u-y = 0;
q, z = 1; v-y (independently selected) = 1,
when j, l (independently selected) is 1;
R = PEG.

FIG. 53F

Fungi, yeast or CHO expressed Rituxan.

e, g, i, r, t, v, x (independently selected) = 0 or 1;

a-d, f, h, j-m, n, s, u, w, y = 0; q, z = 1;

R (independently selected) = mannose, oligomannose,
polymannose.

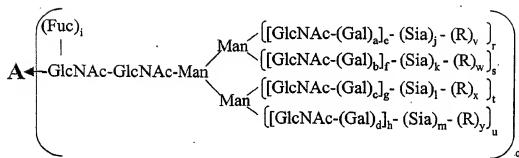
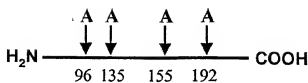


1. mannosidases (alpha and beta)
2. GNT-I,II, UDP-GlcNAc
3. Galactosyltransferase, UDP-Gal-radioisotope

a-m, r-z = 0; q, n = 1;
R' = -Gal-radioisotope complex.

FIG. 53G

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a-d, i, q-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0; R = mannose, polymer.

FIG. 54A

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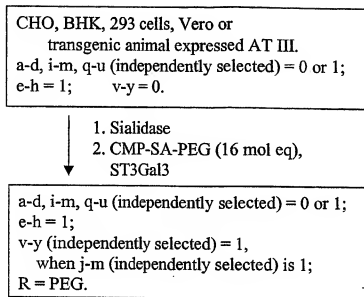


FIG. 54B

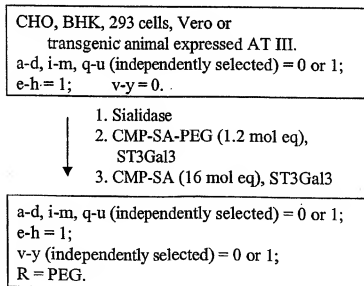


FIG. 54C

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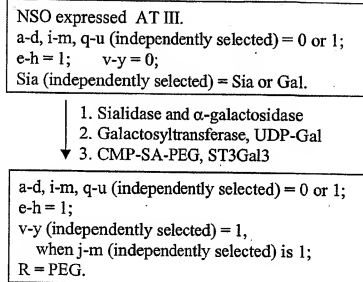


FIG. 54D

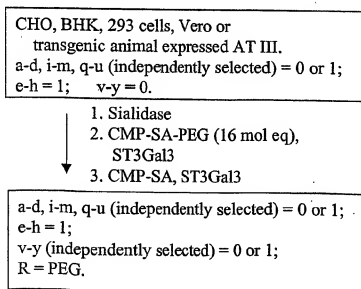


FIG. 54E

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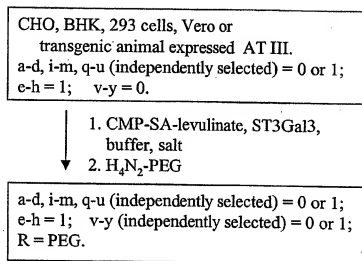


FIG. 54F

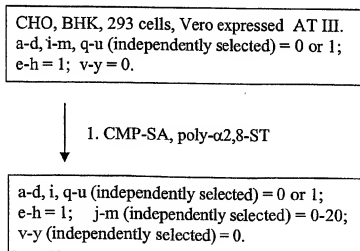
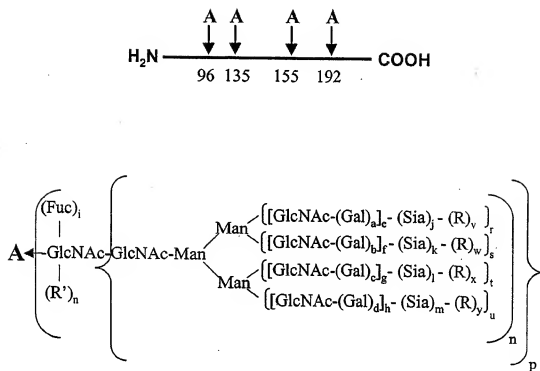


FIG. 54G

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a-d, i, p-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 6.

j-m (independently selected) = 0 to 100.

v-y = 0 to 100.

R = polymer, linker, mannose.

R' = H, sugar, glycoconjugate.

FIG. 54H

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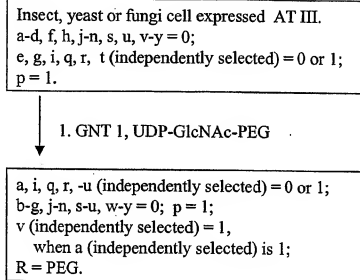


FIG. 54I

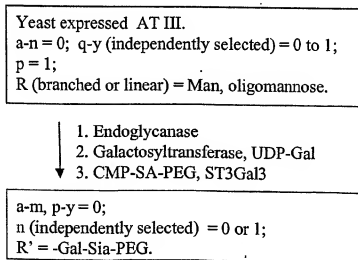


FIG. 54J

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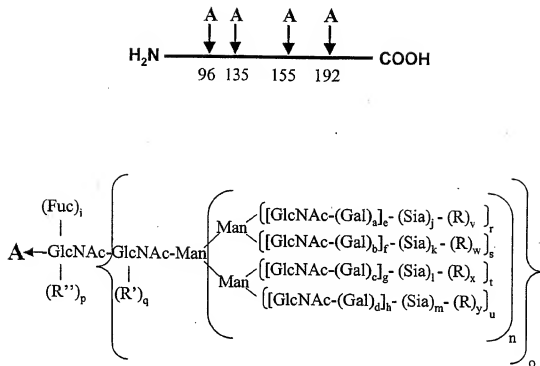
CHO, BHK, 293 cells, Vero expressed AT III.
a-d, i-m, q-u (independently selected) = 0 or 1;
e-h = 1; v-y = 0.

- ↓
1. CMP-SA-linker-Gal-UDP,
ST3Gal3
 2. Galactosyltransferase, transferrin
treated with endoglycanase

a-m, q-u (independently selected) = 0 or 1;
p = 1; n = 0;
v-y (independently selected) = 0 or 1;
R = linker-transferrin.

FIG. 54K

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a-d, i, n-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 to 20.

R = polymer.

R', R'' (independently selected) = sugar, glycoconjugate.

FIG. 54L

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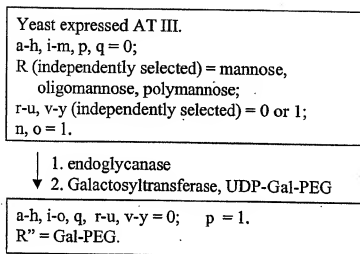


FIG. 54M

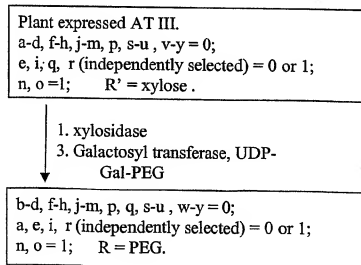


FIG. 54N

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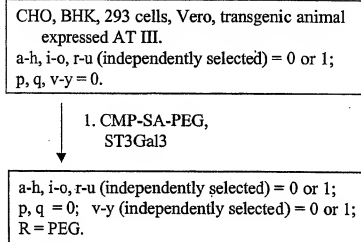
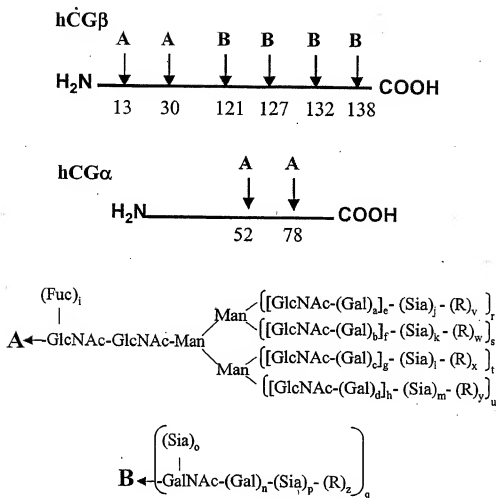


FIG. 54O

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a-d, i, n-u (independently selected) = 0 or 1.

e-h (independently selected) = 0 to 4.

j-m (independently selected) = 0 to 20.

v-z = 0; R = polymer

FIG. 55A